

Push-out tool operating instructions

1. Separate tool by unscrewing flange nut (1).
2. Insert shaft (5) through pusher cup (4) with flat side against bolt head.
3. Insert shaft through bearing bore (3) with angle side of flanged pusher (4) against bearing lip.
4. Place receiver cup (2) over shaft on backside of bearing housing.
5. Tighten flange nut (1) with wrench until bearing (3) is pushed into cup.
6. Unscrew flange nut (1) and disassemble tool.

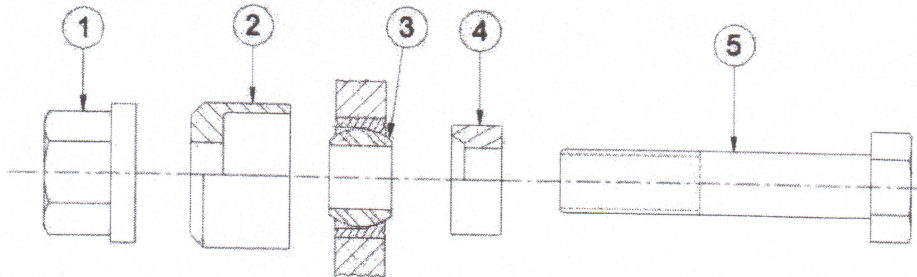


Figure 2.

Installation Tool Operating Instructions

1. Separate the tool by unscrewing flange nut (1)
2. Place shaft (5) through pusher cup (4) with flat side against bolt head.
3. Insert shaft through bearing bore (3) with angle side of flanged pusher (4) against bearing lip.
4. Place locating fixture (2) with stepped side into backside of bearing housing and push shaft (5) through (see FIG 1).
5. Connect flange nut (1) and tightened until bearing stops at step of locating fixture (2).
6. Unscrew flange nut and remove shaft (5) and flip the locating fixture (2) over so flat side is flush with bearing housing (see FIG. 2).
7. Connect flange nut (1) and tighten until bearing hits locating fixture (2).
8. Unscrew flange nut (1) and disassemble tool.

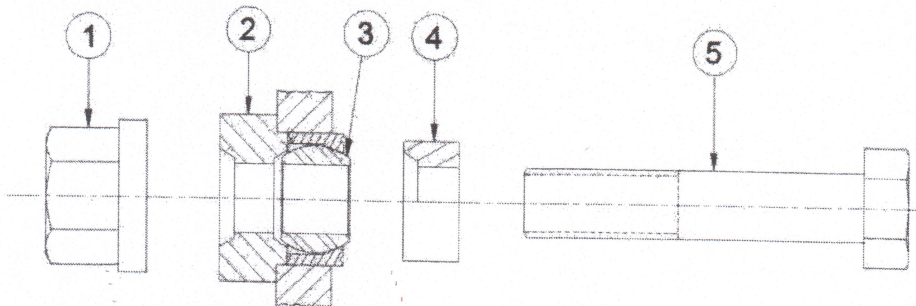


Fig. 1

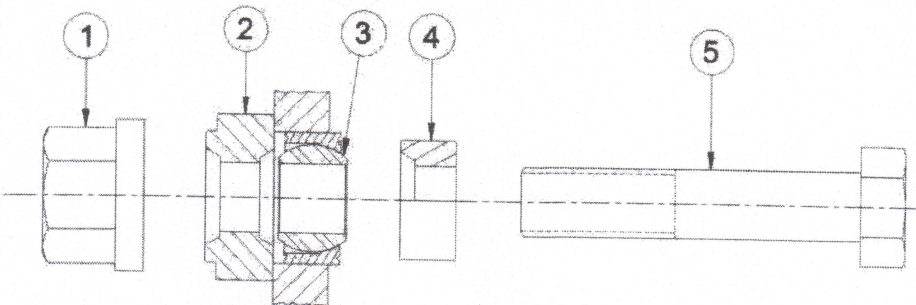


Fig. 2